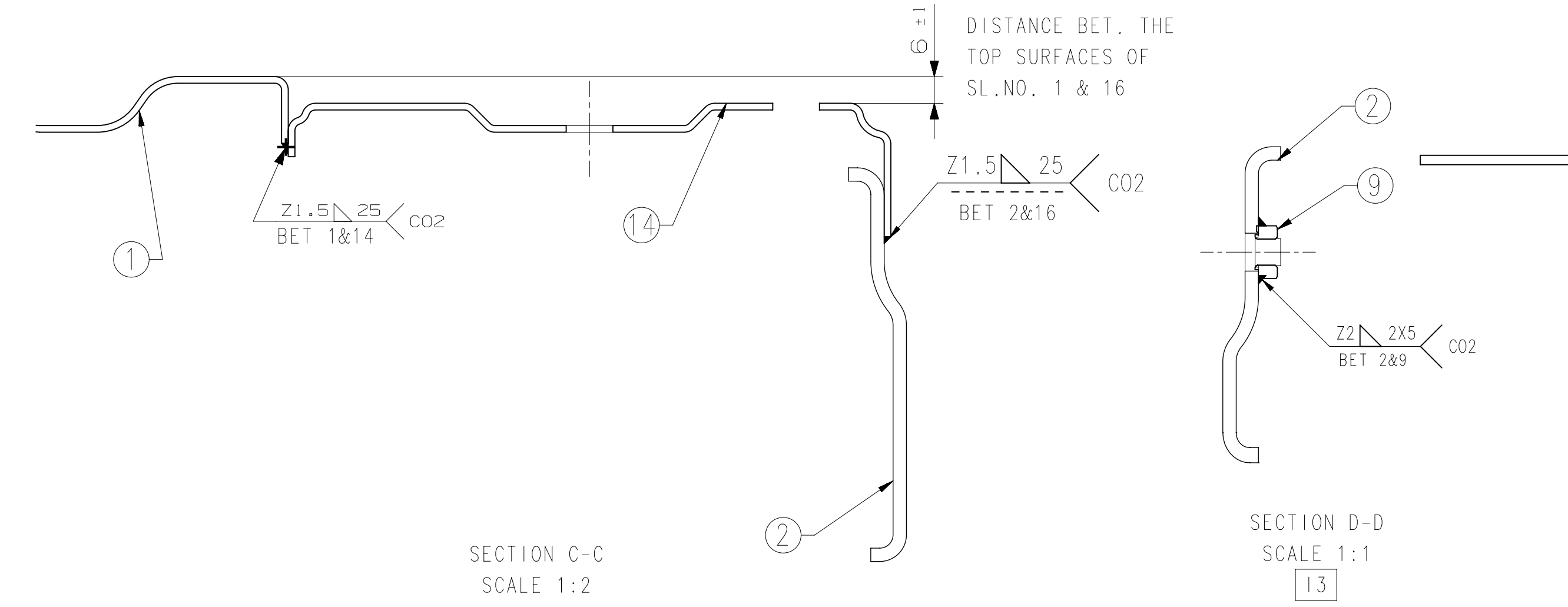
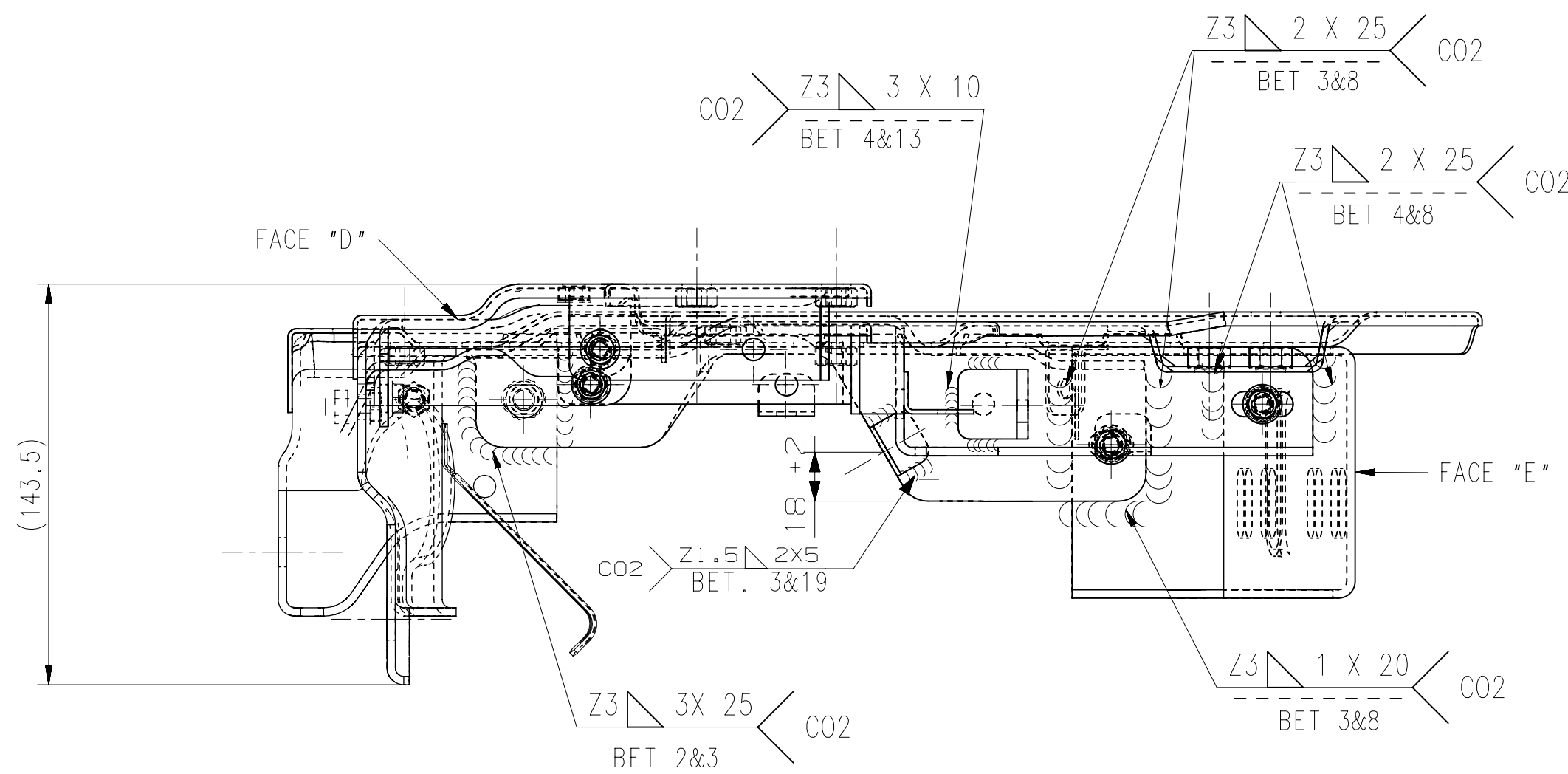
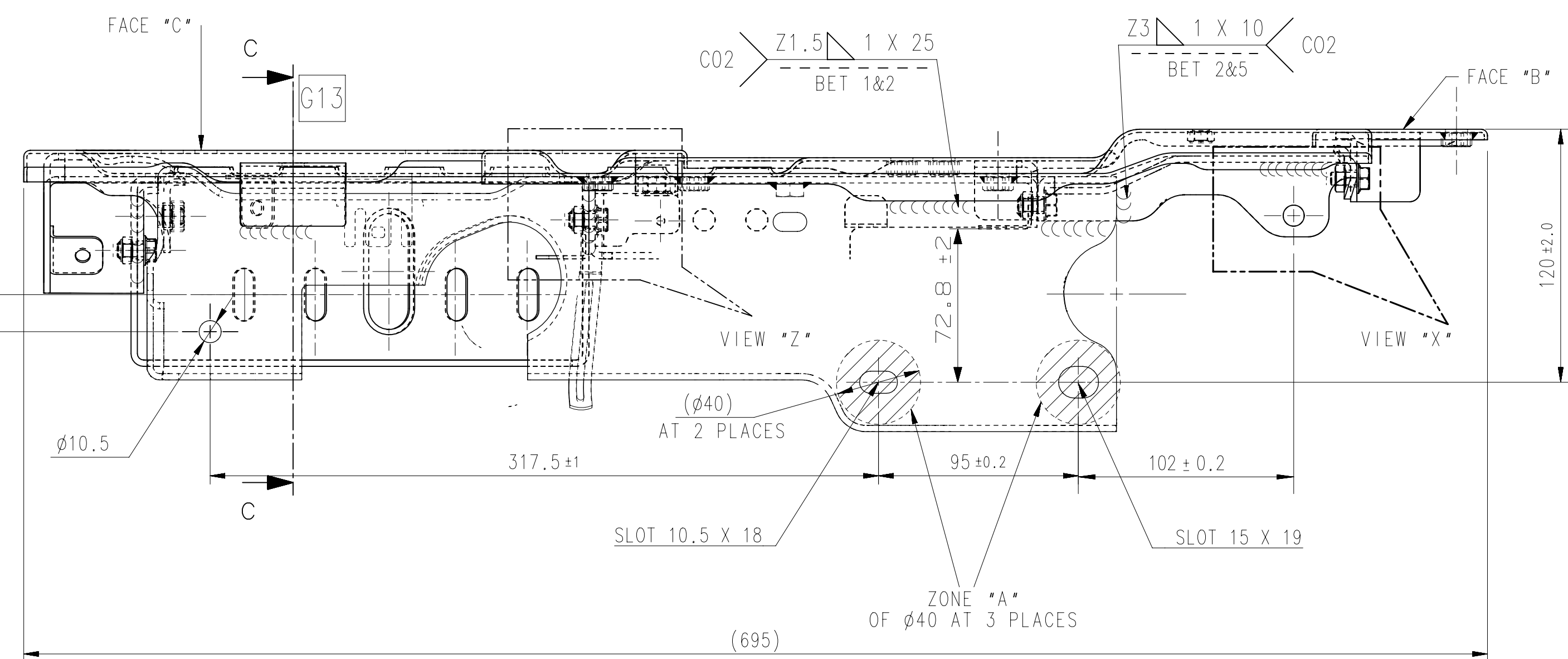
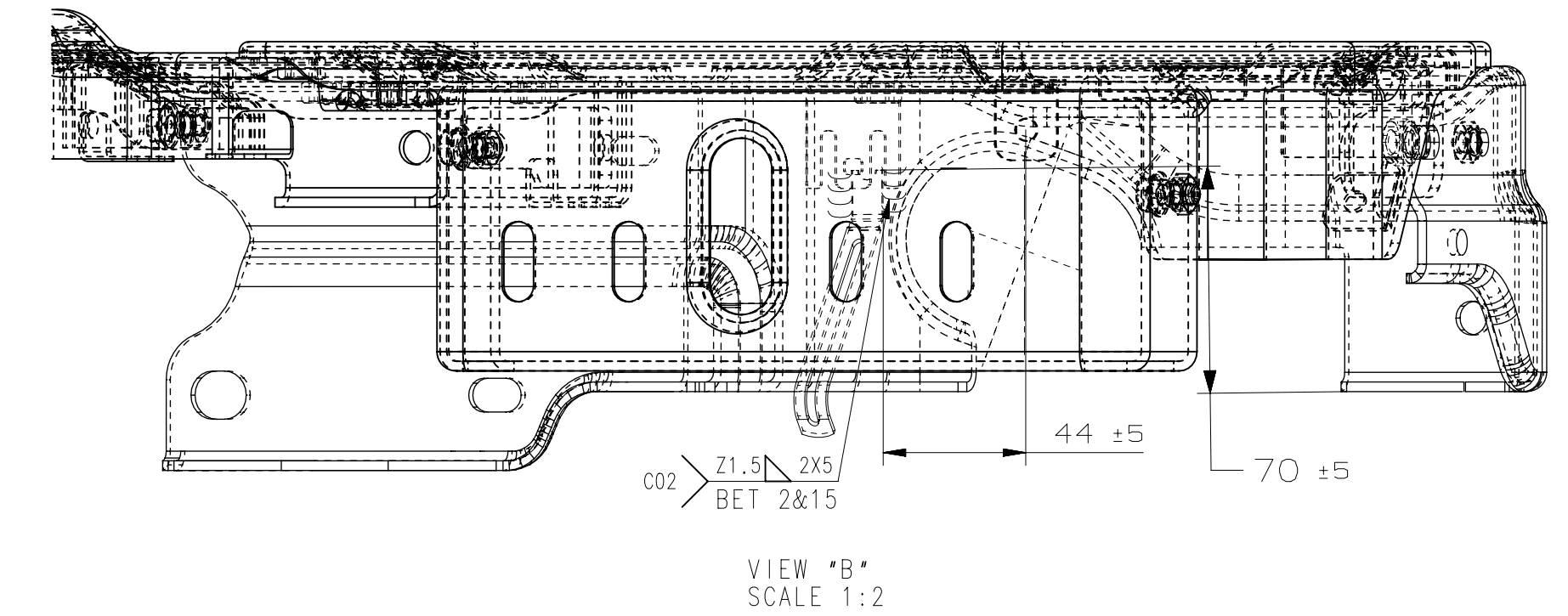
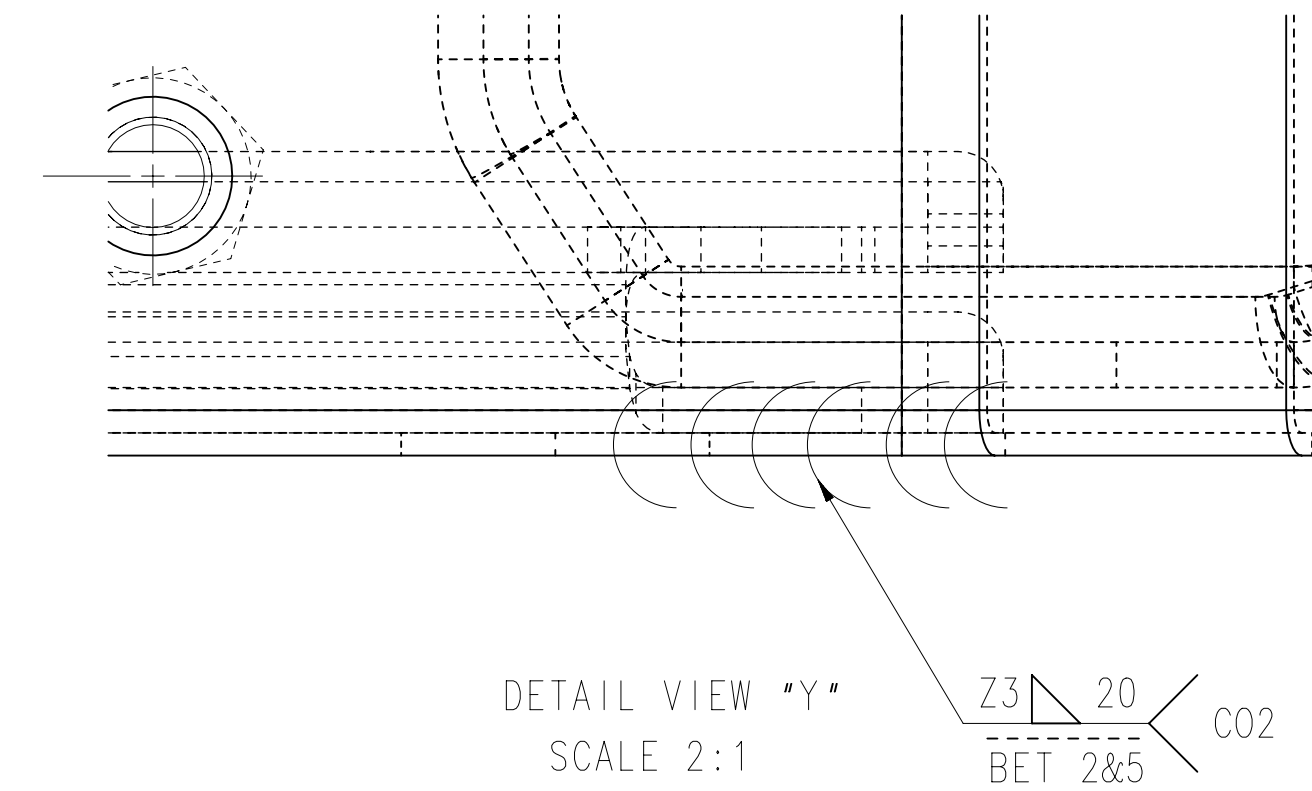
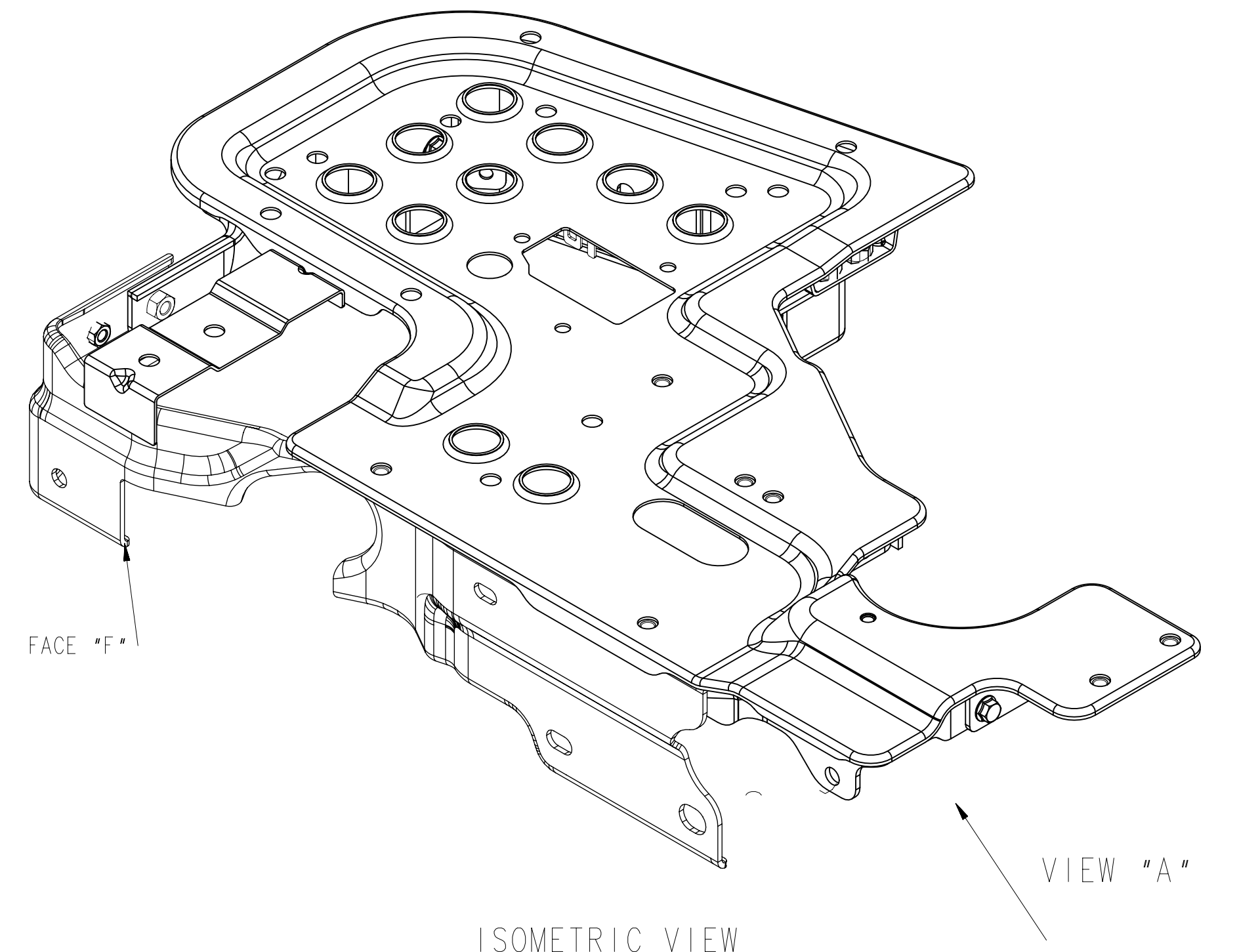
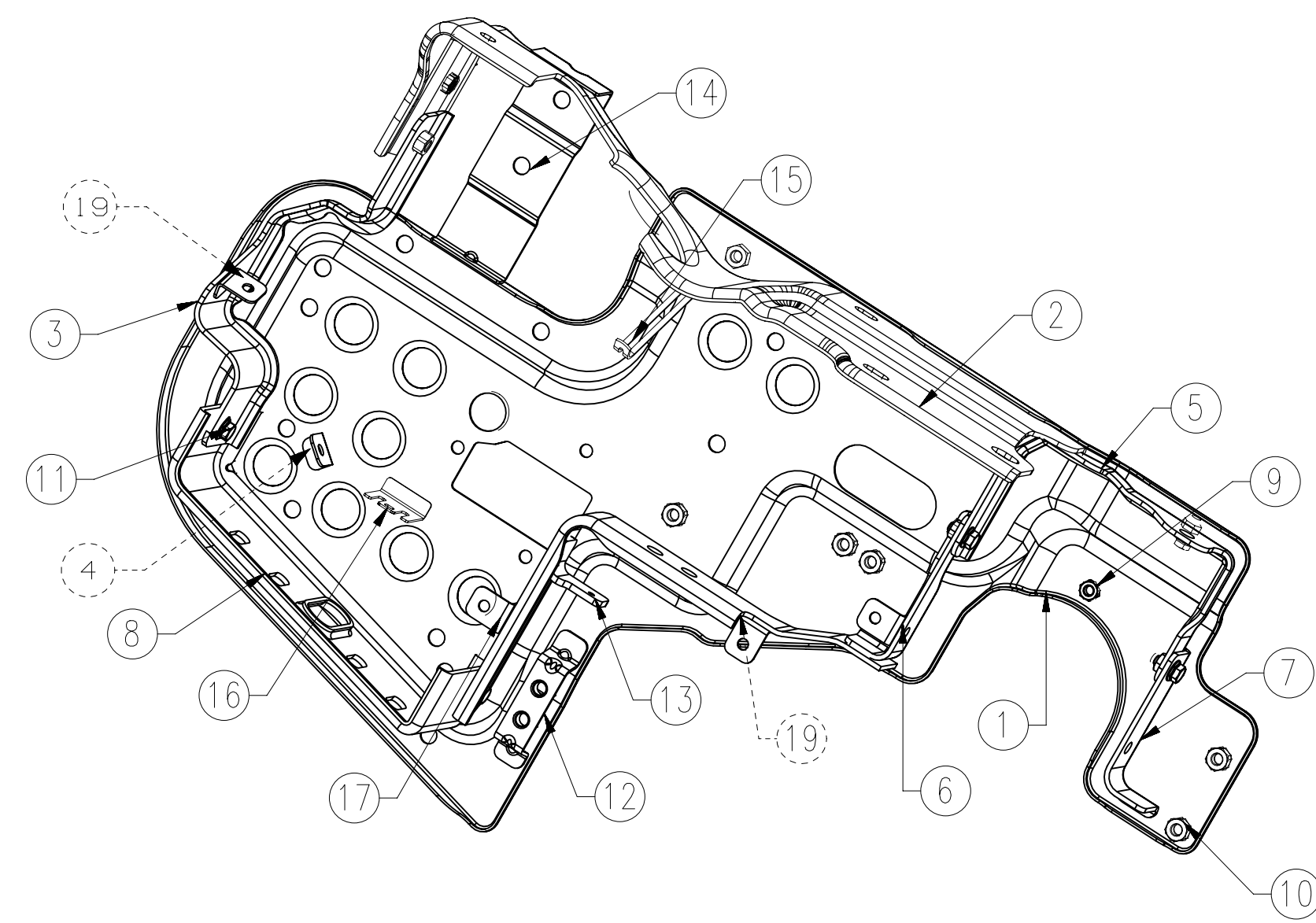
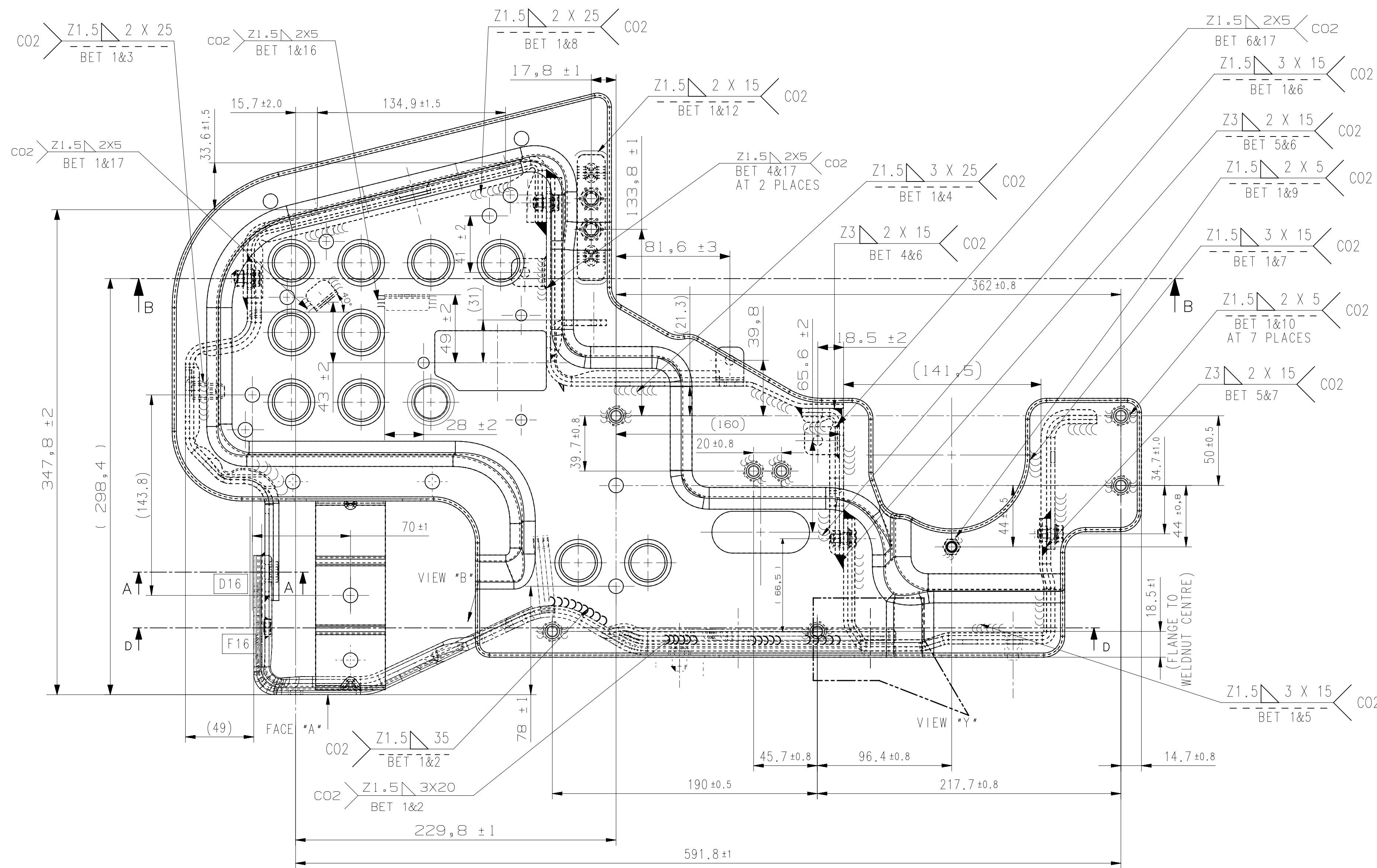


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AA WELDING TABLE:

WELDING BETWEEN	WELDING LENGTH	BOLT JOINTS	VIEWS
Z1.5	Z2	Z3	
1 & 2	120		TOP VIEW
1 & 3	50		TOP VIEW
1 & 4	75		TOP VIEW
1 & 5	45		TOP VIEW
1 & 6	45		TOP VIEW
1 & 7	45		TOP VIEW
1 & 8	50		TOP VIEW
1 & 9	10		TOP VIEW
1 & 10	70		TOP VIEW
1 & 12	30		TOP VIEW
2 & 3		75	RIGHT VIEW
2 & 5		30	FRONT VIEW
3 & 8		70	RIGHT VIEW
3 & 10	10		SEC A-A
4 & 6		30	TOP VIEW
4 & 8		50	RIGHT VIEW
5 & 6		30	TOP VIEW
5 & 7		30	TOP VIEW
9 & 11	40		SEC B-B
4 & 13		30	RIGHT VIEW
1 & 14	25		SEC C-C
2 & 14	25		SEC C-C
2 & 9	10		SEC D-D
2 & 15	10		VIEW B
1 & 16	10		TOP VIEW
1 & 17	10		TOP VIEW
3 & 17	10		RIGHT VIEW
4 & 17	20		TOP VIEW
6 & 17	10		TOP VIEW

AA BILL OF MATERIALS :

S.NO	PART NO	PART NAME	MATERIAL	QTY	WEIGHT
1	007648644U01	FLOOR PANEL RH	MM21D, 1.5mm THK AS PER M&M STD FEG000688	01	1.8607
2	007541861C4	BKT FLOOR MAIN MTG RH	MFD 11"D" - 3mm AS PER M&M STD FEG000689 - HRPO	01	1.181
3	007541862C1	FLOOR PANEL MAIN MTG STIFFNER RH	MM11-"D" 3mm THK AS PER GOO 0169	01	0.2905
4	007541863C2	REAR AND FRONT MTG STIFFNER RH	MM11-"D" 3mm THK AS PER GOO 0169	01	0.33
5	007541864C1	FLOOR PANEL REAR MTG STIFFNER RH	MM11-"D" 3mm THK AS PER GOO 0169	01	0.1704
6	007542291C1	RH FLOOR REAR MTG STIFFNER FRONT	MM11-"D" 3mm THK AS PER GOO 0169	01	0.0887
7	007542292C1	RH FLOOR REAR MTG STIFFNER REAR	MM11-"D" 3mm THK AS PER GOO 0169	01	0.1052
8	007541895C1	FOOT STEP GUSSET RH	MM11-"D" 3mm THK AS PER GOO 0169	01	0.6889
9	5F0308003	M8 WELD NUT	AS PER IS-8856 CLASS 6	08	0.0161
10	005553017R1	M8 WELD NUT	AS PER IS-8856 CLASS 6	08	0.0449
11	000020797E05	FLANGED BOLT M6X16 JIS B1189 TYPE-2, CLASS 8	15-1367 & CLASS 8.8	04	0.0280
12	007543552C92	FENDER SUPPORTING BRACKET ASSEMBLY	MM21-"D" 2mm THK AS PER GOO 0169	01	0.048
13	007543571C1	SPRING MOUNTING PLATE	MM11-"D" 4mm THK AS PER GOO 0169	01	0.0397
14	007543841C2	FLOOR MAT MTG GUSSET	MM21-"D" 1.5mm THK AS PER GOO 0167	01	0.104
15	000060811M01	CLIP	STD	01	0.010
16	007704962U1	BRACKET FENDER SCUTTLE L/C	MM21-"D" 1.2mm THK AS PER GOO 0167	01	0.010
17	007544975Y1	HARNESS MTG BRKT	MM21-"D" 1.5mm THK AS PER GOO 0167	05	0.008

AC

AB

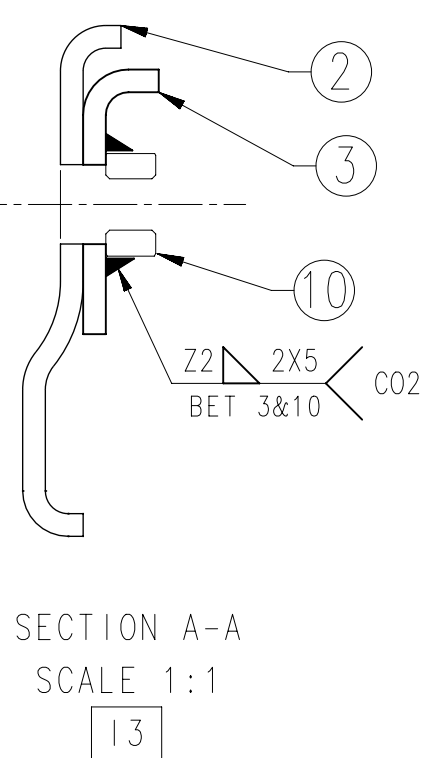
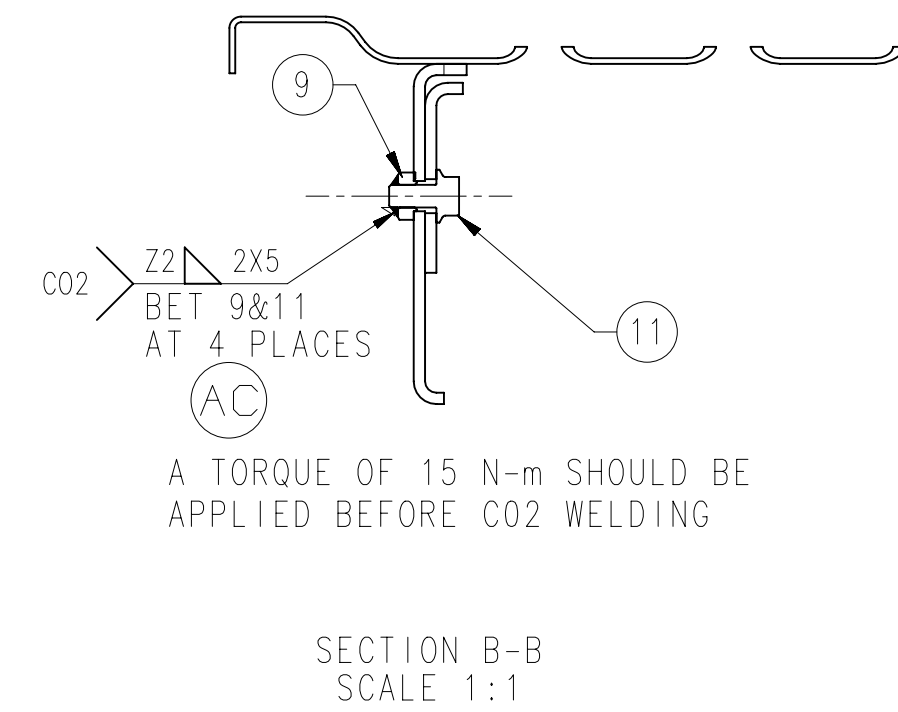
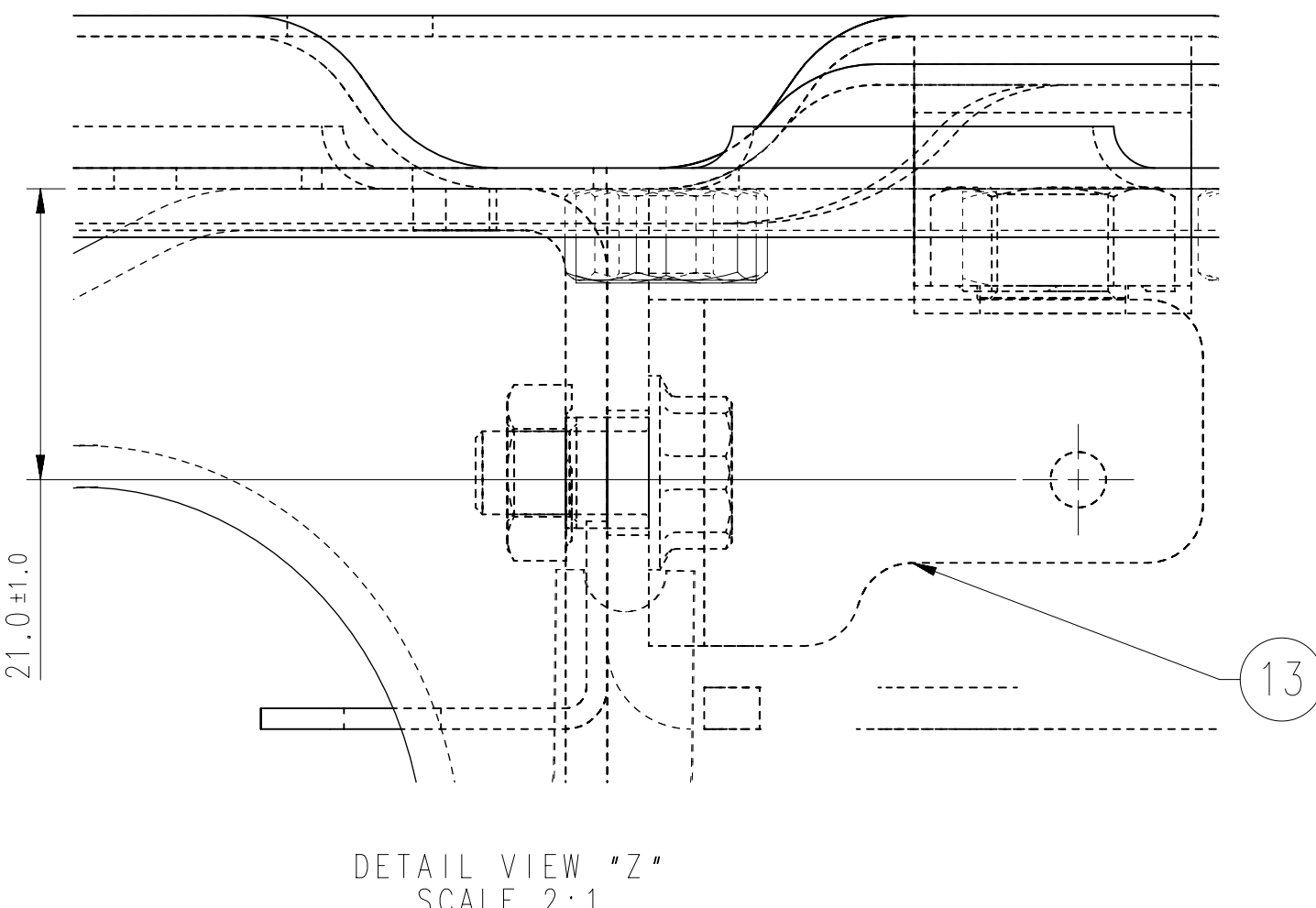
PROCUREMENT CONDITION	
0A7541847C96	BARE METAL WITH OIL FINISH DW-36/DW-39

AA TOTAL WELD LENGTH AS PER M&M STD FEG000600-	AC THIS PART IS SAME AS 0A7541847C95, EXCEPT CUTOUT ADDED IN SR NO. 2, PART NO. 007542037C91 & 007542033C91 REMOVED FROM ASSEMBLY AND S.NO 11 QTY 4 WAS 6
Z1.5 - 660mm	
Z2 - 60mm	
Z3 - 345mm	

AB	AC
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NOTE :

- THE IGES/UG GENERATED MATHEMATICAL DATA IS THE MASTER FOR THE PART.
- NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY
- PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTIONING OF THE PART.
- UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
- FACES *A* TO *F* (FACE *F* SHOWN IN ISOMETRIC VIEW) AND ZONE *A* SHOULD BE FREE FROM FELD SPATTERS
- CO2 WELDING MARKS ALLOWED FACES *B*, *C*, *D*.
- METAL FINISHING TO BE DONE FOR FACES *B*, *C*, *D* AFTER WELDING.
- *MARKED MATERIAL TO BE CONFIRMED BEFORE WELDING.
- THIS DRAWING IS SAME AS 007541847C93 EXCEPT SL NO 1



ECN24P007089	AC	-	NOTE & WELD DETAILS UPDATED	MA	TV	VB	09-07-24
ECN24P007086	AB	-	S.NO 11 QTY 4 WAS 6 PART NO. 007542037C91 & 007542033C91 REMOVED FROM ASSY, WELD TABLE UPDATED, WEIGHT ... UPDATED SL NO 2 MATERIAL ... UPDATED.	MA	TV	VB	05-07-24
ECN24P0070721	AA	-		ALV	TV	VB	18-03-2024
ER/ECON NO	CL	LOC	REVISIONS	DSR	CKR	APR	DATE
UNLESS OTHERWISE SPECIFIED				DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ASME Y14.5-2009			
UNTOLERANCED DIMENSIONS ARE BASIC				SCALE: 1:1			
SOURCE: FIRST SYMBOLS 180-1302 WELDING SYMBOLS 18013 REMOVE ALL SHARP CORNERS & BURRS				MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA			
ALL DIMENSIONS ARE IN mm				NAME : DATE : PROJECT CODE: MSTAR MSPTD			
DO NOT SCALE				DSNR: ALV 18-03-2024 (R NUMBER: ER24C0000194)			
REFER BOM				WEIGHT(kg): 5.045 CHKR: TV 18-03-2024 DESCRIPTION: FLOOR_PANEL_ASSY_RH			
				APPR: VB 18-03-2024			
				PART NUMBER: 0A7541847C96			
				CL: AC			
				DWG.SIZE: A0			
				SCALE: 1:1			
				SHEET: 1 OF 1			

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING

10

11

12

13

14

15

16